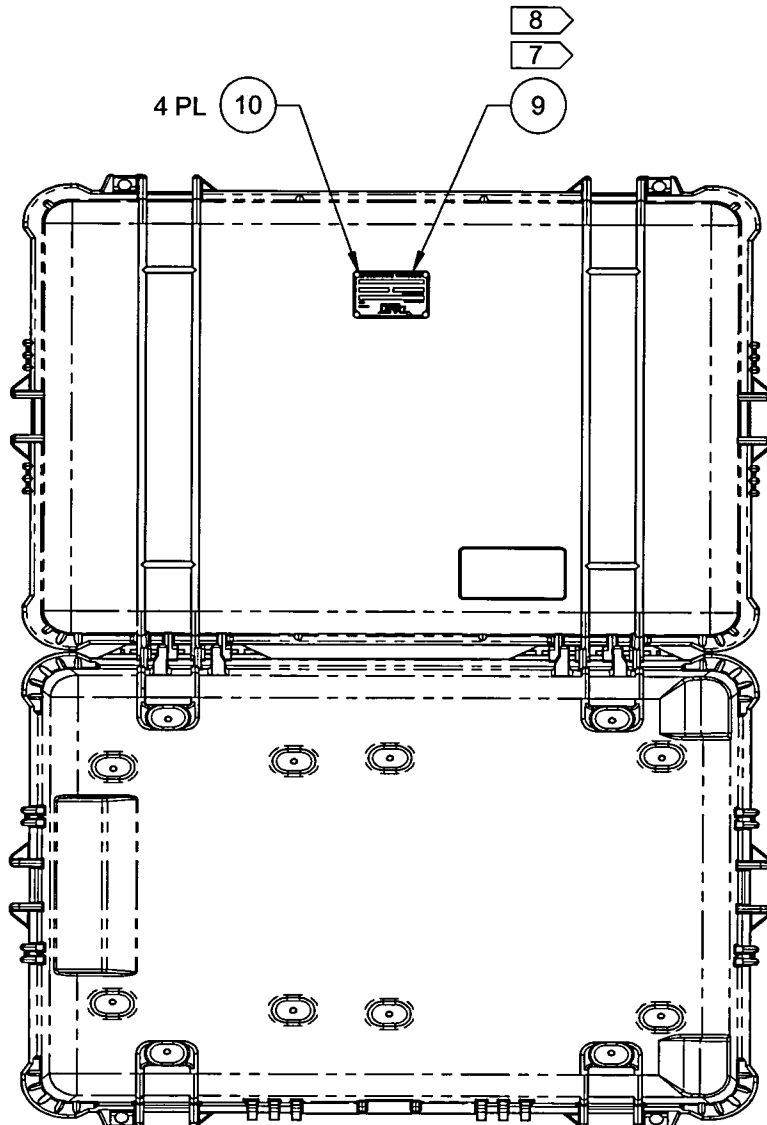
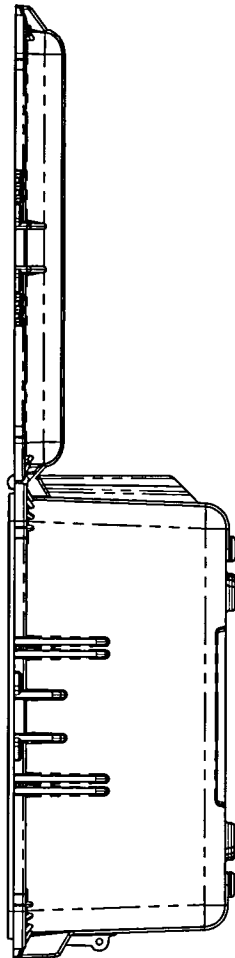
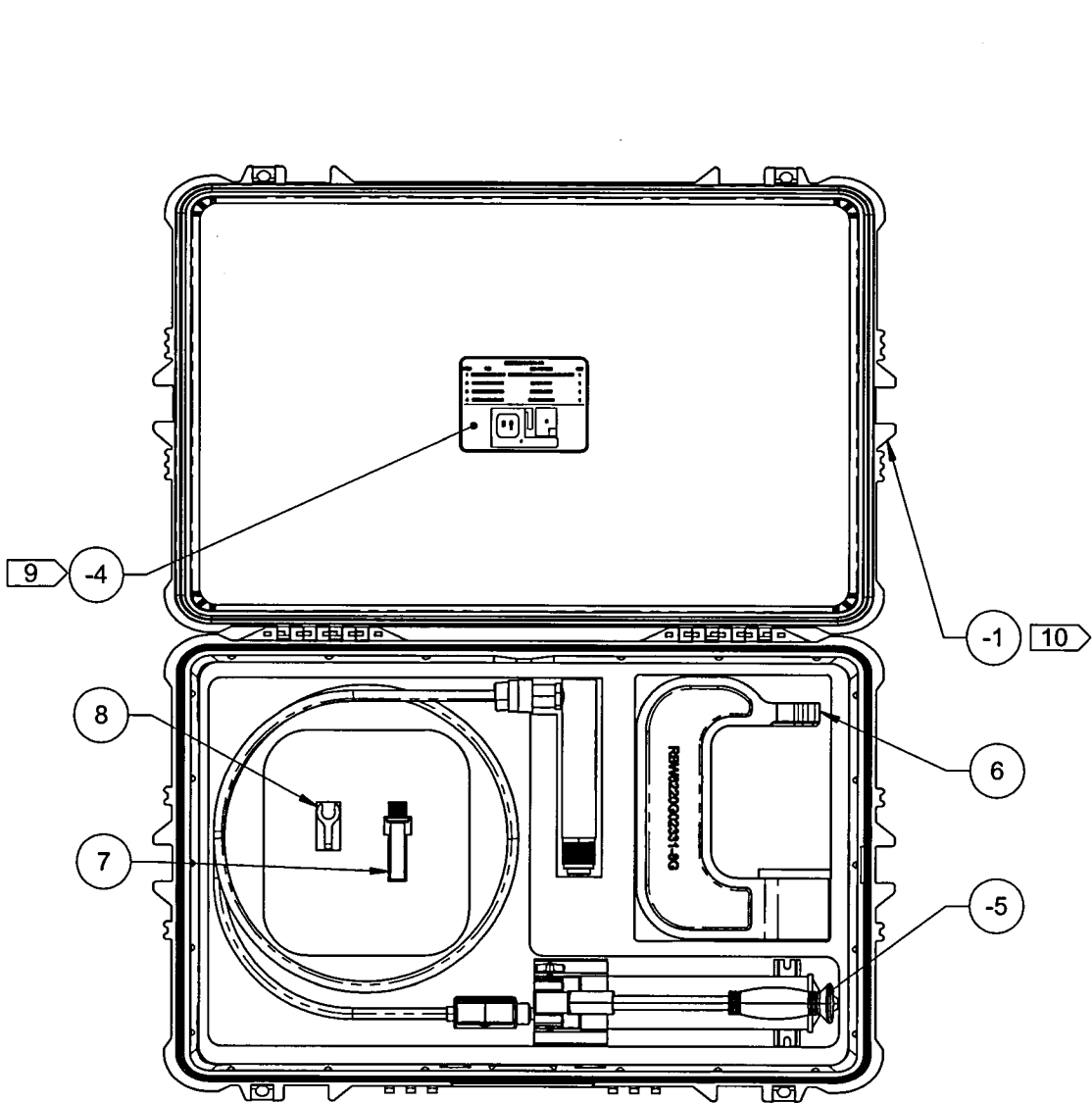


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6220G01931-8G-1	PACKAGING ASSY
-4	1	RBW6220G01931-8G-4	CONTENT PLACARD
-5	1	RBW6220G01931-8G-5	ENERPAC #SCR-55H CYLINDER PUMP SET
6	1	RBW6220G02331-8G	CLAMP ASSY
7	1	RBW6220G02631-8G	PULLER ASSY
8	1	RBW6220G03151-8G	GUIDE BUSHING
9	1	RB41011	DART PLACARD
10	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG.

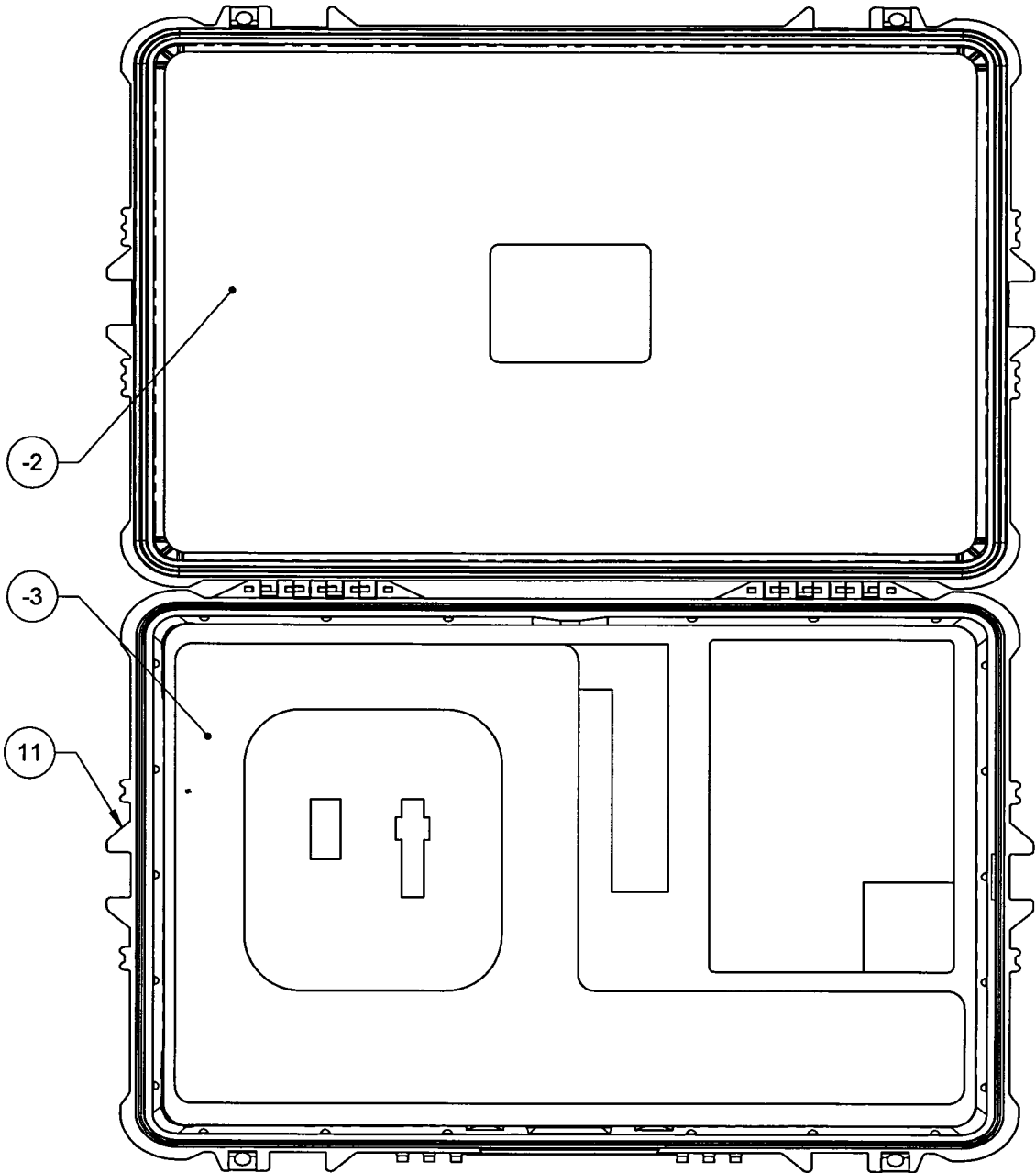


NOTES: RBW6220G01931-8G M/R DAMPER ATTACHMENT BOLT REM. TOOL KIT

- 1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM
10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

A	NEW ISSUE	18-594	KT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6220G01931-8G	SHEET 1 OF 5
APPROVED	W?	TITLE	SCALE
DATE 8/31/2018		M/R DAMPER ATTACHMENT BOLT REM. TOOL KIT	NTS
COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

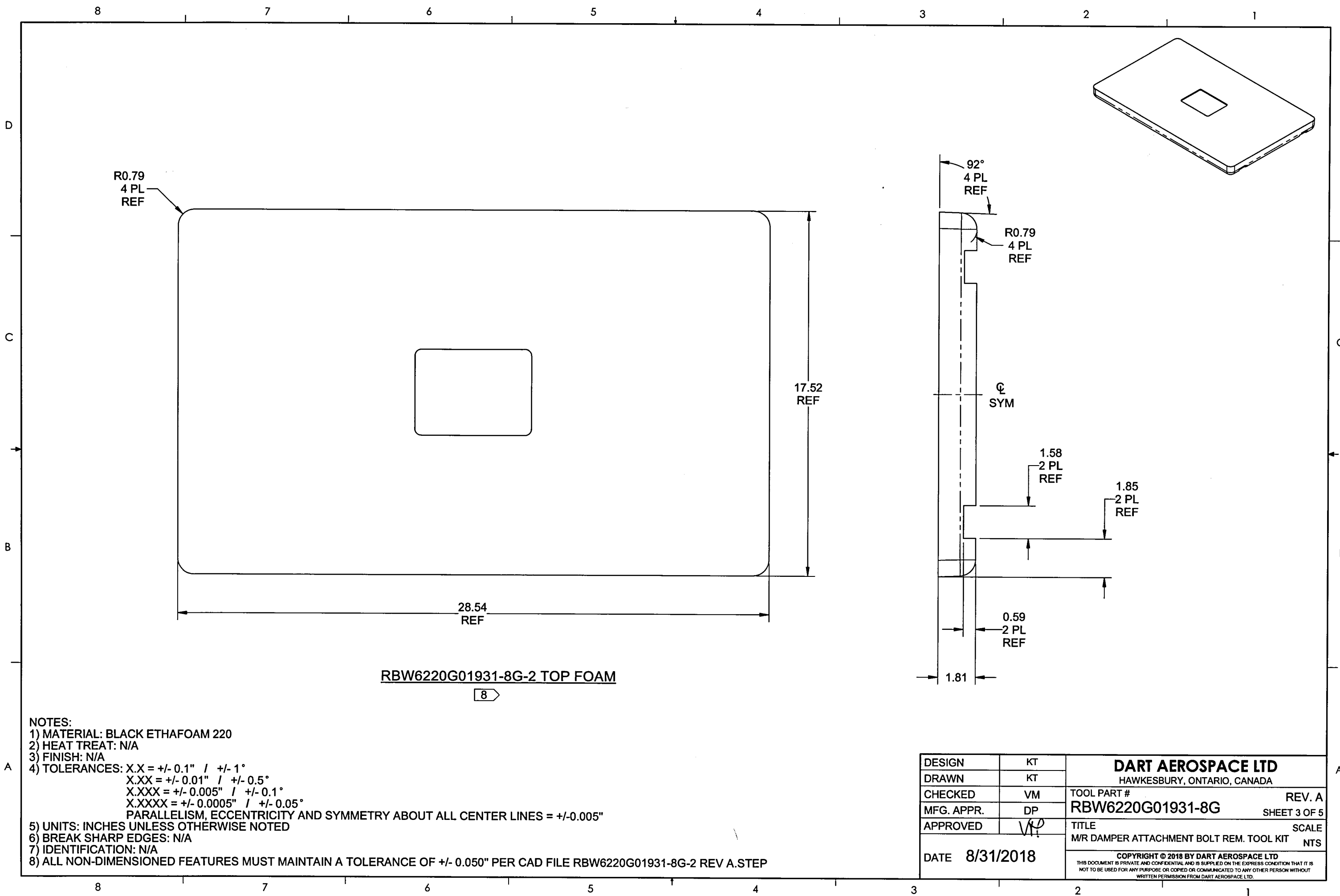
ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6220G01931-8G-2	TOP FOAM
-3	1	RBW6220G01931-8G-3	BOTTOM FOAM
11	1	PELICAN #APP-1650-E	PELICAN CASE 1650



RBW6220G01931-8G-1 PACKAGING ASSY

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A

DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6220G01931-8G	SHEET 2 OF 5
APPROVED	VM	TITLE	SCALE
DATE 8/31/2018		M/R DAMPER ATTACHMENT BOLT REM. TOOL KIT	NTS
		COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



R0.79
4 PL
REF

17.52
REF

28.54
REF

RBW6220G01931-8G-2 TOP FOAM

8

R0.79
4 PL
REF

C
SYM

1.58
2 PL
REF

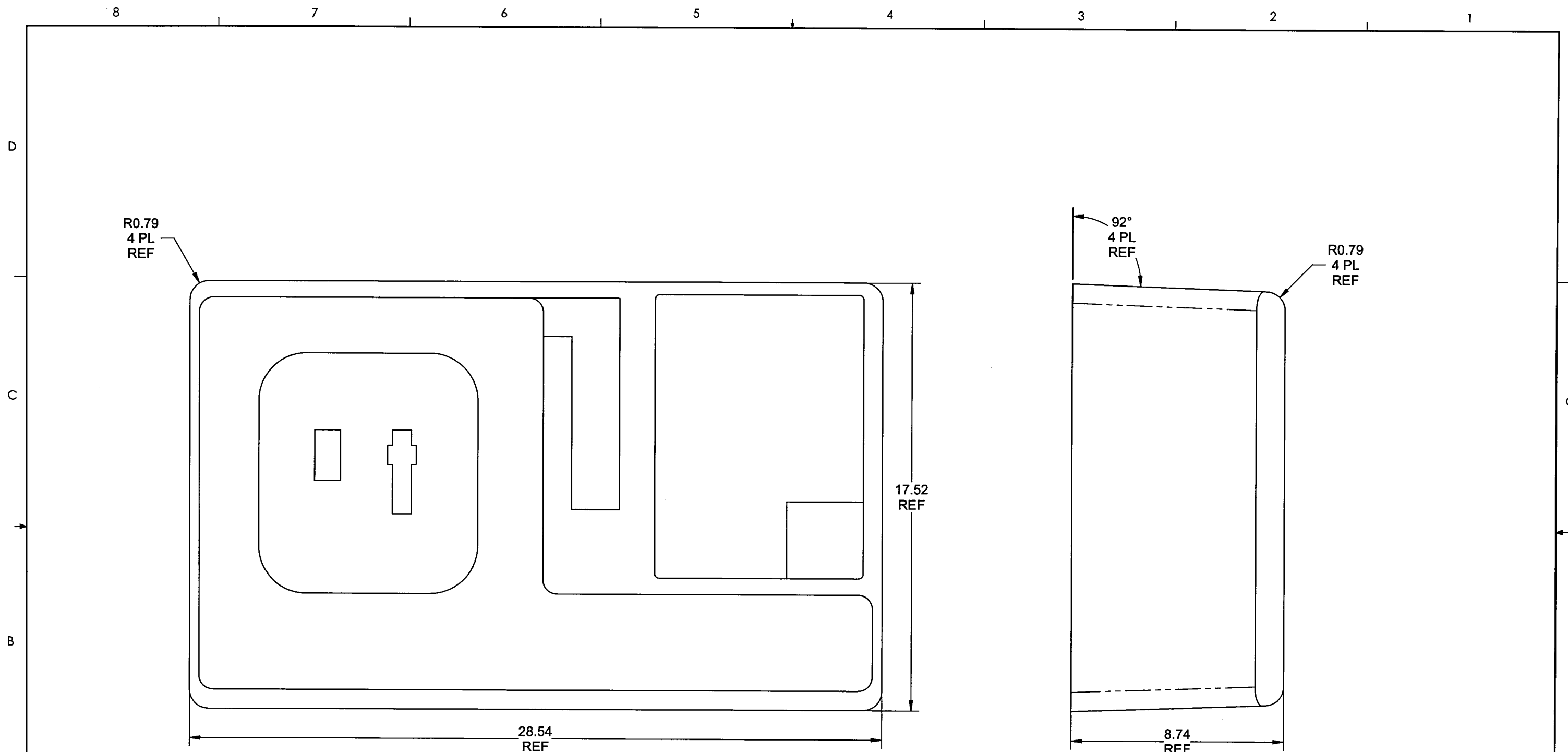
1.85
2 PL
REF

0.59
2 PL
REF

1.81

- NOTES:
- 1) MATERIAL: BLACK ETHAFOAM 220
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A
 - 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6220G01931-8G-2 REV A.STEP

DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6220G01931-8G	SHEET 3 OF 5
APPROVED	VP	TITLE	SCALE
DATE 8/31/2018		M/R DAMPER ATTACHMENT BOLT REM. TOOL KIT	NTS
COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			



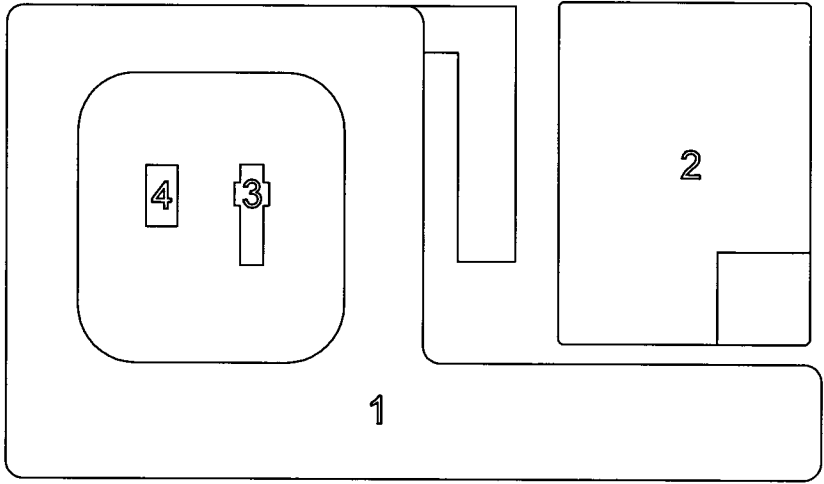
RBW6220G01931-8G-3 BOTTOM FOAM

NOTES:
1) MATERIAL: BLACK ETHAFOAM 220
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A
8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6220G01931-8G-3 REV A.STEP

DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6220G01931-8G	SHEET 4 OF 5
APPROVED	VM	TITLE	SCALE
DATE 8/31/2018		M/R DAMPER ATTACHMENT BOLT REM. TOOL KIT	NTS
		COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

RBW6220G01931-8G

ITEM	P/N	DESCRIPTION	QTY
1	RBW6220G01931-8G-5	ENERPAC #SCR-55H CYLINDER PUMP SET	1
2	RBW6220G02331-8G	CLAMP ASSY	1
3	RBW6220G02631-8G	PULLER ASSY	1
4	RBW6220G03151-8G	GUIDE BUSHING	1



RBW6220G01931-8G-4 CONTENT PLACARD

- NOTES:
- 1) MATERIAL: MULTI-CRAFT PLASTICS # LM922402 OR EQUIV
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A
 - 8) BLACK BACKGROUND WITH WHITE LETTERS AND LINES

DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6220G01931-8G	SHEET 5 OF 5
APPROVED	VM	TITLE	SCALE
DATE 8/31/2018		M/R DAMPER ATTACHMENT BOLT REM. TOOL KIT	NTS
COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			